Parts Catalog



CM12

Meat Chopper

Model: CM12

06/18/2025 Rev. C
IMPORTANT!
TO EXPEDITE SHIPMENT OF PARTS, ALWAYS SPECIFY MODEL, REV,
PART NUMBER, AND SERIAL NUMBER OF UNIT.

GLOBE FOOD EQUIPMENT COMPANY

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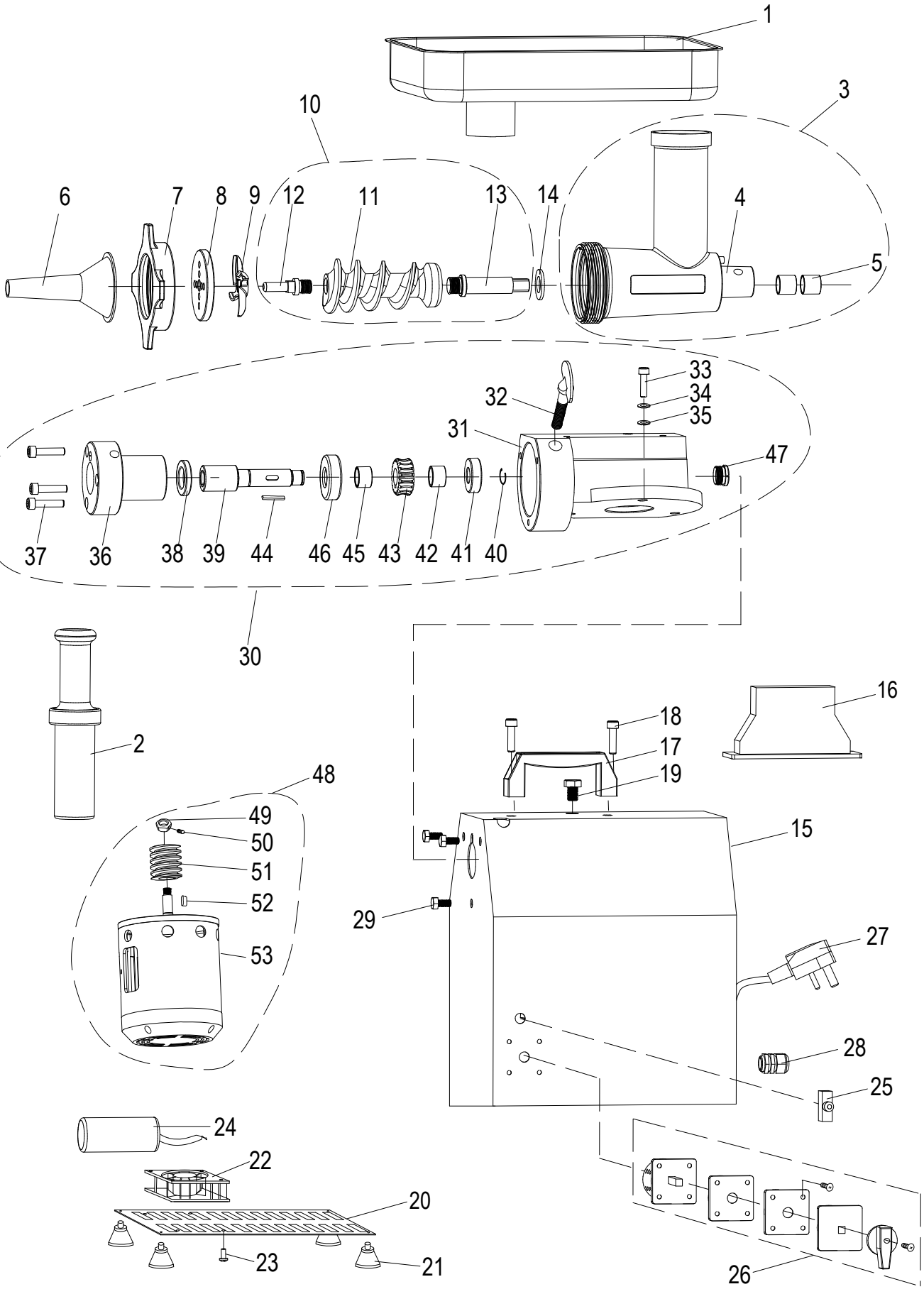
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Table of Contents

Description	Page
CM12 Chopper Components	4
CM12 Wiring Diagram	7

CM12 Chopper Components



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CM12 Chopper Components

Item	Part Number	Description	Qty	Serial Number
1	L00446	Food Tray	1	
2	L00447	Food Pusher	1	
3	L01241	Chopper Housing Assy. (Incl. items 4-5)	1	
4	L00445	Chopper Housing	1	
5	L00448	Bushing, Chopper Housing	2	
6	L00437	Stuffing Tube	1	
7	L00438	Plate Retainer	1	
8	L00439	Chopper Plate	1	
9	L00440	Chopper Knife	1	
10	L01239	Propeller Screw Shaft Assy. (Incl. items 11-13)	1	
11	L00442	Propeller Screw	1	
12	L00441	Knife Lock	1	
13	L00443	Propeller Shaft	1	
14	L00444	Nylon Washer	1	
15	L00463	Drive Housing	1	
16	L00464	Handle Cover	1	
17	L00465	Handle	1	
18	H00661	Screw M8 1.25x25 mm Zinc-Plated Skt Hd Cap	2	
19	L00466	Oil Plug	1	
20	L00472	Bottom Cover	1	
21	L00473	Foot	4	
22	L02312	Cooling Fan Kit	1	
23	H00660	Screw M5x0.8x8mm Phillips Truss Hd 18-8 (SS)	4	
24	L00474	Capacitor	1	
25	L00469	Reset Button	1	
26	L00470	Forward/Reverse Switch	1	
27	L00467	Power Cord	1	
28	L00468	Strain Relief	1	
29	H00655	Screw M8x1.25x10mm Hex Hd 18-8 (SS)	3	
30	L00664	Gear Box Assembly (Incl. items 31-47)	1	
31	L00451	Gear Box	1	
32	L00450	Thumb Screw	1	
33	X80D09	Screw M8x28mm Socket Hd	3	
34	H00657	Washer M8 DIN 7980 Lock Split	3	
35	X08101	Flat Washer, Zinc M8x16mm,TH-1.5mm	3	
36	L00449	Hub	1	
37	X80D09	Screw M8x28mm Socket Hd	3	
38	L00454	Oil Seal	1	
39	L00455	Drive Shaft	1	
40	H00662	Retaining Ring, Attachment Hub Worm	1	
41	L00460	Rear Hub Bearing (6203RZ)	1	
42	L00459	Spacer	1	
43	L00458	Brass Gear	1	
44	L00461	Key	1	
45	L00459	Spacer	1	
46	L00456	Front Hub Bearing (6204RZ)	1	
47	L00462	Nylon Plug	1	
48	L00663	Motor Assembly (Incl. items 49-53)	1	->12180400
49	L00658	Nut	1	
50	H00659	Cup Point Set Screw, Hex M6-1.0x6mm	1	
51	L00452	Worm Gear	1	
52	L00476	Key	1	
53	L00453	Motor	1	->12180400

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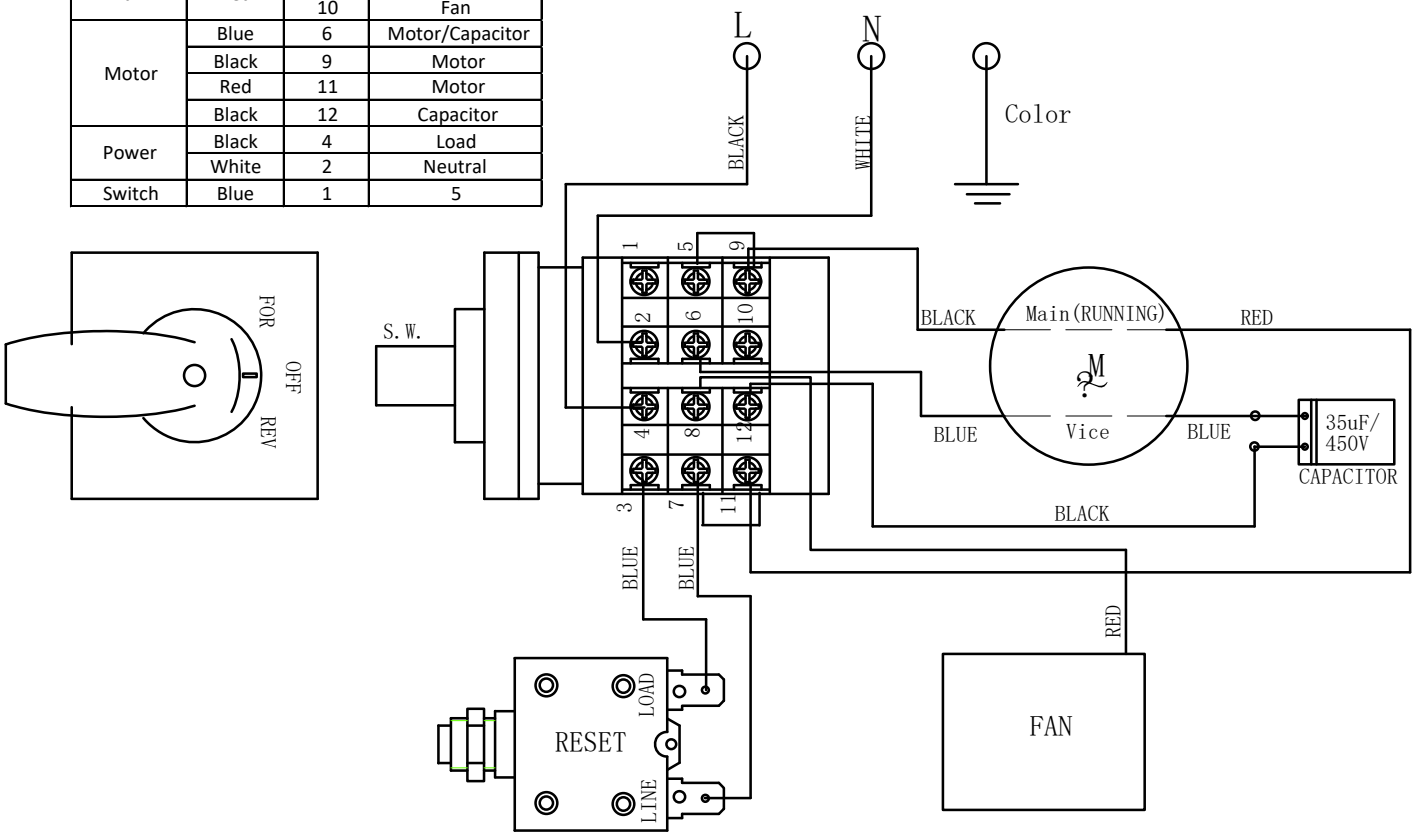
CM12 Chopper Components

Item	Part Number	Description		Qty	Serial Number
54	L02005	Motor Assembly	(Incls. items 55-59) Not Shown	1	12180401 ->
55	L00658	Nut	Not Shown	1	
56	H00659	Cup Point Set Screw, Hex M6-1.0x6mm	Not Shown	1	
57	L00452	Worm Gear	Not Shown	1	
58	L00476	Key	Not Shown	1	
59	L02006	Motor	Not Shown	1	12180401 ->

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CM12 Wiring Diagram

Component	Wire Color	From	To
Reset	Blue	3	Load
		7	Line
Fan	Red	8	Fan
		10	Fan
Motor	Blue	6	Motor/Capacitor
	Black	9	Motor
	Red	11	Motor
	Black	12	Capacitor
Power	Black	4	Load
	White	2	Neutral
Switch	Blue	1	5



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